

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
25 March 2004 (25.03.2004)

PCT

(10) International Publication Number
WO 2004/023863 A1

(51) International Patent Classification⁷: A01G 7/00, A01H 4/00

(21) International Application Number:
PCT/NL2003/000610

(22) International Filing Date:
15 September 2003 (15.09.2003)

(25) Filing Language: Dutch

(26) Publication Language: English

(30) Priority Data:
1021463 16 September 2002 (16.09.2002) NL

(71) Applicant (for all designated States except US): NEDERLANDSE ORGANISATIE VOOR TOEGEPAST-NATUURWETENSCHAPPELIJK ONDERZOEK TNO [NL/NL]; Schoemakerstraat 97, NL-2628 VK Delft (NL).

(72) Inventors; and

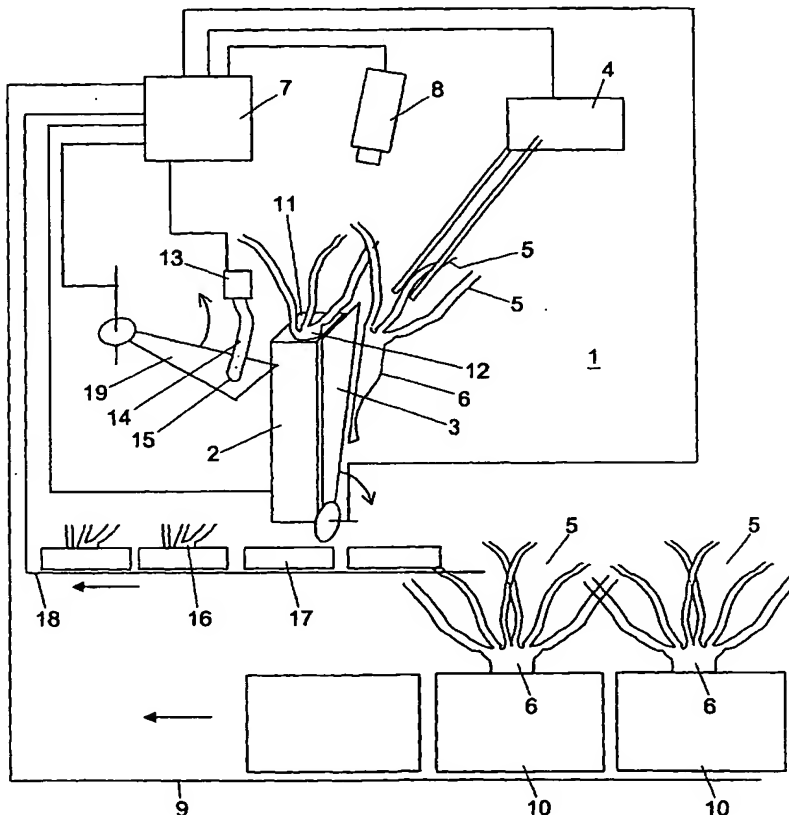
(75) Inventors/Applicants (for US only): ODERWALD, Michiel, Peter [NL/NL]; Markt 17b, NL-2611 GP Delft (NL). HERDER, Justus, Laurens [NL/NL]; Vinkenstraat 52 A, NL-3036 XS Rotterdam (NL). HIGLER, Roland, André, Pieter [NL/NL]; Jacoba van Beierenlaan 13, NL-2613 HV Delft (NL).

(74) Agent: PRINS, A.W.; Nieuwe Parklaan 97, NL-2587 BN Den Haag (NL).

(81) Designated States (national): AE, AG, AL, AM, AT (utility model), AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ (utility model), CZ, DE (utility model), DE, DK (utility model), DK, DM, DZ, EC, EE (utility model), EE, EG, ES, FI (utility model), FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK (utility model), SK, SL, SY, TJ, TM,

[Continued on next page]

(54) Title: METHOD FOR SEPARATING ROSETTE PLANTS



(57) Abstract: A method for separating a lump piece (6) of rosette plants. The method comprises the steps of gripping a rosette plant and positioning it parallel to a longitudinal axis of an elongated holder (2) which comprises a longitudinal opening at least along the longitudinal axis; introducing a part of the lump piece (6) of the rosette plant into the holder (2) via the mentioned longitudinal opening; cutting off the lump piece (6) along a cutting plane parallel to the longitudinal axis, while closing the longitudinal opening, such that the introduced part of the lump piece (6) is enclosed in the holder (2); and removing the enclosed cut-off part of the lump piece (6) from the holder. The method comprises the further step of cutting off a part of the rosette plant enclosed in the holder along a second cutting plane.



TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) **Designated States (regional):** ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- *with international search report*
- *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments*

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Title: Method for separating rosette plants

The invention relates to a method and apparatus for separating a lump piece of rosette plants. Such a method and apparatus are used during the asexual multiplication (propagation by cuttings) of rosette plants.

A rosette plant is roughly built up from a basis of growing points from which new leaves and roots grow. In an adult plant, this basis is relatively large in size and comprises a large number of sprouted leaves. By placing a part of the rosette plant in a specific medium, growing points or other plant parts can be incited to form shoots. In this manner, a lump piece of rosette plants is formed, designated below as "lump piece". The asexual multiplication takes place by cutting this lump piece into parts and placing the individual parts on a growing medium. These parts form new shoots, which again form a new lump piece, so that a multiplication process results, which can be repeated several times. In this manner, many, up to as many as thousands of, copies can be cultured from one single plant. This process is referred to as plant multiplication.

Although this process is substantially relatively simple in nature, the practical conditions in which the process is carried out are of great importance to be able to realize a sufficiently large and germ-free yield. It is crucial, then, to check the ambient conditions; in particular, it is important that the multiplication nearly always takes place sterilely. In addition, the separation of the lump piece is relatively difficult, because the lump often has a diverging shape and size, and because it is of importance to damage growing points as less as possible. A damaged cutting will show a decreased growth on the damaged parts, so that the occurrence of damage during separation has a relatively large negative effect on the yield. These problems have resulted in that contrary to automated multiplication

techniques for other types of plants, such as stem plants, for rosette plants satisfactory techniques enabling the multiplication to be carried out automatically have not been developed as yet.

The invention has for its object to remove these problems and to
5 provide a method and apparatus with which automated processing is possible. This object is achieved by a method of the type referred to in the opening paragraph, which further comprises the steps of gripping a rosette plant and positioning it parallel to a longitudinal axis of an elongated holder, which comprises a longitudinal opening at least along the
10 longitudinal axis; introducing a part of the lump piece of the rosette plant into the holder via the mentioned longitudinal opening; cutting off the lump piece along a cutting plane parallel to the longitudinal axis while closing the longitudinal opening, such that the introduced part of the lump piece is enclosed in the holder; and removing the enclosed cut-off part of the lump
15 piece from the holder.

It is observed that the introduction of plant material into a holder is known from the International application WO 91/18499. This application, however, relates to the multiplication of stem plants in which a single node is pressed through a circular cut in the holder. This method, however, is in
20 no way transferable to the culture of rosette plants, because here the individual nodes cannot be identified, but are grown together into one lump-shaped part.

Because the method makes use of the enclosure of the plant in a holder under simultaneous separation thereof, in the holder a cutting is
25 enclosed which is relatively uniform in size and can relatively easily be processed further from this holder.

In a preferred embodiment, the method comprises the further step of cutting a cut-off part of the rosette plant enclosed in the holder along a second cutting plane. In particular, this is important in the multiplication
30 phase in which the sprouting stems are cut off.

In a further preferred embodiment, the removal from the holder can take place while retaining orientation. Thus, it can be effected, for instance, that the cut-off cutting is introduced into a growing medium in the right orientation, that is to say with the sprout points in a direction remote from the growing medium.

In another preferred embodiment, the cutting off of the lump piece is carried out by the rotation of two half-round sections engaging each other along a longitudinal axis, during which the sections cuttingly glide along each other, such that after rotation the sections form a cylinder in which the part of the lump piece is received. It is observed that such cutting sections are known per se, for instance from US patent application 5,843,106. This application, however relates to an apparatus for taking biops from human tissue.

15 In a further embodiment, the method comprises the blowing out of the cut-off part of the lump piece enclosed in the holder, by means of compressed air.

The application further relates to an apparatus for separating the lump piece of rosette plants, comprising: an elongated holder which comprises a longitudinal opening at least along the longitudinal axis; and a
20 first cutting element for cutting off a lump piece along a cutting plane parallel to the longitudinal axis while closing the longitudinal opening, such that an introduced part of the lump piece is enclosed in the holder.

The apparatus may comprise a computer-controlled gripper for positioning the rosette plant. In a semi-automated embodiment, it is also
25 possible, however, that the rosette plants are manually introduced into the apparatus, or that a person manually introduces the cutting places or the location of the shoots on the plant into the system. A further embodiment relates to an apparatus which comprises a transverse opening oriented transversely to the longitudinal axis. This transverse opening can be used to
30 axially introduce the lump piece into the apparatus. Alternatively, the lump

piece may be introduced radially, via the mentioned longitudinal opening. A combination of both directions is of course also possible. In addition, the apparatus may comprise a second cutting element for cutting off a cut-off part of the rosette plant enclosed in the holder along a second cutting plane transverse to the longitudinal axis while closing the transverse opening.

The holder may have such a cross-section that in enclosed condition the cut-off part is clampingly enclosed, so that upon removal a cut-off part retains its orientation.

In a preferred embodiment, the elongated holder comprises a first half-round section, and the cutting element comprises a second half-round section, which first and second sections engage each other along a rotation axis and carry out a cutting movement upon rotation, such that after rotation the sections form a cylinder in which a part of a cut-off lump piece can be received.

The apparatus may comprise an expelling element for removing the enclosed cut-off part of the lump piece from the holder. Furthermore, the expelling element may be arranged to expel the cut-off part along the longitudinal axis of the holder. Advantageously, the expelling element comprises an outflow longitudinal opening oriented along the longitudinal axis of the holder for blowing out compressed air. The outflow longitudinal opening may be provided in the second cutting element, so that the cutting element, after having carried out a cutting movement, positions the outflow longitudinal opening such that the cut-off part can be blown out. The second cutting element may be connected with a pair of parallel-arranged leaf springs.

The invention further relates to an automated culturing apparatus, in which an apparatus according to one of the above-mentioned aspects is included, and further comprising image recognition means for identifying a rosette plant to be multiplied;

a gripper for gripping the rosette plant and positioning it;

an apparatus according to one of the above-mentioned aspects, which cuts off and encloses the plant under control of the image recognition means;

transport and manipulation means for transporting and
5 manipulating the growing medium, into which the cut-off cutting is introduced;

control means for controlling the gripper, the apparatus according to one of the above-mentioned aspects, and the transport and manipulation means under control of the image recognition means.

10

The invention will be explained in more detail with reference to the drawing.

In this drawing:

Figure 1 shows a system structure of an automated culturing system
15 according to the invention;

Figure 2 shows a first embodiment of the apparatus according to the invention;

Figure 3 shows a schematic detailed representation of the rotating knives in Figure 2;

20 Figure 4 shows a schematic detailed representation of a second knife placed transversely to the rotating knives;

Figure 5 shows an alternative embodiment of the apparatus according to the invention; and

25 Figure 6 shows a second alternative embodiment of the apparatus according to the invention.

In the Figures similar or corresponding parts are indicated by the same reference numerals.

Figure 1 shows an automated culturing system 1 for culturing rosette
30 plants according to the invention. The apparatus is built up from an

elongated holder 2 and a cutting element 3. The holder 2 has a longitudinal opening (which is not visible in the Figure, because it is closed by the cutting element 3), as will be explained in more detail with reference to Figures 3, 5, and 6. The cutting element 3 is arranged to cut off a lump piece while enclosed in the holder 2, as shown in Figure 1. Meanwhile, the lump piece is held by a gripper 4, which grips, for instance, the stems 5 of a lump piece 6. The gripper 4 is controlled by a central processor 7, which is coupled with an image recording system 8 for identifying a lump piece 6 to be cut off and for carrying out a relative movement of the lump piece 6 and the holder 2, so that the lump piece 6 can be introduced into the holder 2.

Before introducing the lump piece 6 into the holder 2, it is taken up by the gripper 4 from a conveyor belt 9, on which trays 10 are placed with a growing medium (not shown), in which lump pieces 6 to be separated are grown.

The lump piece 6 is positioned parallel to the holder, that is to say, an axis running from the growing points to the leaves runs substantially parallel to the longitudinal axis of the holder 2. The lump piece 6 is then introduced into the holder 2 in a radial movement. If in the case as shown in Figure 1 the holder has a transverse opening 11, the lump piece can also be introduced via an axial movement, or by a combination of both movements. Alternatively, the lump piece may be fixed, and the holder may be manipulated so as to introduce the lump piece into the holder.

All this takes place under control of the processor 7 while fed by signals from the image recording device 8. If the lump piece is positioned in the holder in the right manner, it is cut off by the cutting element 3 parallel to the longitudinal axis of the holder 2 while closing it, so that the introduced part 12 of the lump piece 6 is enclosed in the holder 2. It is observed that in this connection the term "enclosing" means that the holder, optionally in combination with the cutting element, forms an enclosure for the cut-off lump piece. It is not important, then, if the lump piece 6 is held

in the holder 2 completely around, optionally in combination with the cutting element 3, that is to say along a longitudinal circumference of a plane transverse to the longitudinal axis of the holder 2. It is sufficient that the holder 2, in combination with the cutting element 3, can hold the lump piece, preferably in an orientation retaining manner. The apparatus 1 shown in Figure 1 further comprises an expelling device in the form of a compressed air device 13, which is connected by a hose 14 with a nozzle 15. After cutting off the lump piece 6, the nozzle 15 is located above the holder 2, so that by blowing compressed air through the nozzle 15, the cut-off lump piece 16 can be blown out parallel to the longitudinal axis of the holder 2 at the bottom side. By properly dimensioning the holder 2, the lump piece 6 can be blown out while retaining orientation. As a result, it lands in a collecting tray 17 moved below the holder 2, in which it can be introduced into a growing medium (not shown) in the right orientation. The collecting tray 17 is moved on by a conveyor belt 18, preferably under control of the processor 7.

In the preferred embodiment shown in Figure 1, the nozzle is formed on a second knife 19, which can cut off the stems from the lump piece 6, after it has been enclosed in the holder. The second knife 19 moves in a cutting plane oriented transversely to the longitudinal axis of the holder 2 and is also controlled by the processor 7.

Referring to Figures 2 and 3, a preferred embodiment of the holder 2 shown in Figure 1 will now be discussed in more detail. This holder 2 is formed by two half-round sections 20 and 21 engaging each other. The sections 20, 21 may be identical in form, that is to say different only in size, with an inner section having a smaller cross-section than an outer section. In this connection, it is observed that in this embodiment the holder 2 and the cutting element 3 may actually have the same appearance. In addition, it is so that a section 20 may be fixedly provided with a sharp edge 22 along a longitudinal side, optionally in combination with the second section 21,

which may also be provided with a sharp edge 23. Furthermore, it may be that only one of both sections 20 or 21 has a sharp cutting edge, while it is even possible that the holder and the cutting edge are fixedly formed on one of the parts, and that the "cutting element" itself only performs a pushing
5 function for pushing the root lump against a sharp edge of the holder. Such variants are also considered to fall within the scope of protection of the claims. According to Figures 2 and 3, the sections 20, 21 are designed such that they carry out a rotation relative to each other, while cuttingly gliding along each other, after which rotation a cylinder 24 is formed, in which the
10 part of the lump piece 6 is received. Preferably, the sections are open on the transverse sides 25, so that the formed cylinder 24 is open. As a result, the cut-off lump piece can be axially removed from the cylinder. Optionally, the lump piece to be cut off may be axially introduced into the half-round sections 20, 21.

15 As shown in Figure 2, the inner section 21 and the outer section 20 may be mounted on different holder plates 26 and 27. One plate 26 may be resiliently designed, for instance with parallel leaf springs 28. Thus, an axial movement of section 20 relative to section 21 can be effected during the rotation of the sections 20, 21. As a result, a purer cut can be obtained,
20 which, in view of the nature of the material, is of great importance to the yield.

Referring to Figure 4, a preferred embodiment of the second knife 19 will now be discussed, which moves in a cutting plane transverse to the longitudinal axis of the holder 2 and/or sections 20, 21. The knife 19
25 comprises a flat cutting plate 29, which is also mounted on a set of leaf springs 30, which are oriented parallel. By carrying out a pushing movement transversely to the leaf springs, by means of, for instance, a translating arm (not shown), the cutting plate 29 can be moved in transverse direction and be brought above the holder 2, in a manner as can
30 be derived from Figure 2. Provided in the cutting plate 29 is an opening 31,

to which a nozzle 15 is connected, see Figure 2. At a position arranged above the holder 2, compressed air can be blown out of the compressed air device 13 through the nozzle 15, under control of the processor 7. The cut-off lump piece 16 can thus be axially removed from the holder 2, preferably while retaining orientation.

Finally, Figures 5 and 6 show alternative embodiments of the holder and the cutting element. These embodiments relate to a substantially symmetrically designed combination of a holder/cutting element in the form of two correspondingly formed U-shaped sections 32 and 33 with a sharp longitudinal side. By laying the root lump along one of the sections 32 or 33 and blanking the other on, over, or in it, a part of the lump is cut off and enclosed in the elongated sections 32 and 33. In a manner similar to that discussed with reference to Figures 1-4, the enclosed part can be removed from the sections and be placed in a growing medium. Finally, Figure 6 shows a tong structure 34, which can be mechanically or optionally manually operated, to move the sections 32 and 33 toward each other. Such a tong structure is – slightly modified – of course also possible to operate the rotating sections shown in Figures 2 and 3.

The invention is not limited to the exemplary embodiments shown in the Figures, but may comprise all kinds of variations and modifications thereof. For instance, in the exemplary embodiments the lump piece is moved to the holder. Of course, arrangements are also possible in which the holder is moved to the lump piece. Furthermore, the invention is not only limited to rosette plants in the strictly biological sense, but also comprises a method and apparatus for plants which, in a specific culturing stage, possess a similar rosette plant structure, that is to say, a basis of growing points from which new leaves and roots grow, which basis can be multiplied by splitting. Such variations are considered to be within the scope of the invention as defined by the following claims.

CLAIMS

1. A method for separating a lump piece of rosette plants, comprising the steps of:

- gripping a rosette plant and positioning it parallel to a longitudinal axis of an elongated holder, which comprises a longitudinal opening at least
5 along the longitudinal axis;
- introducing a part of the lump piece into the holder via the mentioned longitudinal opening;
- cutting off the lump piece along a cutting plane parallel to the longitudinal axis, while closing the longitudinal opening, such that the
10 introduced part of the lump piece is enclosed in the holder; and
- removing the enclosed cut-off part of the lump piece from the holder.

2. A method according to claim 1, characterized in that the method comprises the further step of cutting off a cut-off part of the rosette plant
15 enclosed in the holder along a second cutting plane.

3. A method according to any one of the preceding claims, characterized in that the removal from the holder takes place while retaining orientation.

20 4. A method according to any one of the preceding claims, characterized in that the cutting off of the lump piece is carried out by the rotation of two half-round sections engaging each other along a rotation axis, during which the sections cuttingly glide along each other, such that after rotation the sections form a cylinder in which the part of the lump piece is received.

25

5. A method according to any one of the preceding claims, characterized in that the method comprises the further step of blowing out the cut-off part of the lump piece enclosed in the holder by means of compressed air.

5 6. An apparatus for separating a lump piece of rosette plants, comprising:

- an elongated holder which comprises a longitudinal opening at least along the longitudinal axis; and
- a first cutting element for cutting off a lump piece along a cutting
10 plane parallel to the longitudinal axis, while closing the longitudinal opening, such that an introduced part of the lump piece is enclosed in the holder.

7. An apparatus according to claim 6, characterized in that the
15 apparatus comprises a transverse opening which is oriented transversely to the longitudinal axis.

8. An apparatus according to claim 7, characterized in that the
apparatus comprises a second cutting element for cutting off a part of the
20 rosette plant enclosed in the holder along a second cutting plane transversely to the longitudinal axis, while closing the transverse opening.

9. An apparatus according to any one of claims 6-8, characterized in that the holder has such a cross-section that in enclosed condition the cut-off
25 part is clampingly enclosed, so that upon removal a cut-off part retains its orientation.

10. An apparatus according to any one of the preceding claims 6-9, characterized in that the elongated holder comprises a first half-round
30 section, and that the cutting element comprises a second half-round section,

which first and second sections engage each other along a rotation axis and, upon rotation, carry out a cutting movement, such that after rotation the sections form a cylinder in which a part of a cut-off lump piece can be received.

5

11. An apparatus according to claim 10, characterized in that the sections are arranged to carry out an axial movement relative to each other during the rotation.

10 12. An apparatus according to any one of the preceding claims 6-11, characterized in that the apparatus comprises an expelling element for removing the enclosed cut-off part of the lump piece from the holder.

13. An apparatus according to claim 12, characterized in that the
15 expelling element is arranged to expel the cut-off part along the longitudinal axis of the holder.

14. An apparatus according to claim 13, characterized in that the
expelling element comprises an outflow longitudinal opening oriented along
20 the longitudinal axis of the holder for blowing out compressed air.

15. An apparatus according to claim 14, characterized in that the outflow
longitudinal opening is provided in the second cutting element, so that the
cutting element, after having carried out a cutting movement, positions the
25 outflow longitudinal opening such that the cut-off part can be blown out by
means of compressed air.

16. An apparatus according to any one of the preceding claims,
characterized in that the second cutting element is connected with a pair of
30 parallel-arranged leaf springs.

17. An automated apparatus, comprising:

- image recognition means for identifying a rosette plant to be multiplied;
- 5 - a gripper for gripping the rosette plant and positioning it;
- an apparatus according to any one of claims 6-15, which cuts off and encloses the plant;
- transport and manipulation means for transporting and manipulating the growing medium, into which the cut-off cutting is
- 10 introduced; and
- control means for controlling the gripper, the apparatus according to any one of claims 6-15, and the transport and manipulation means under control of the image recognition means.

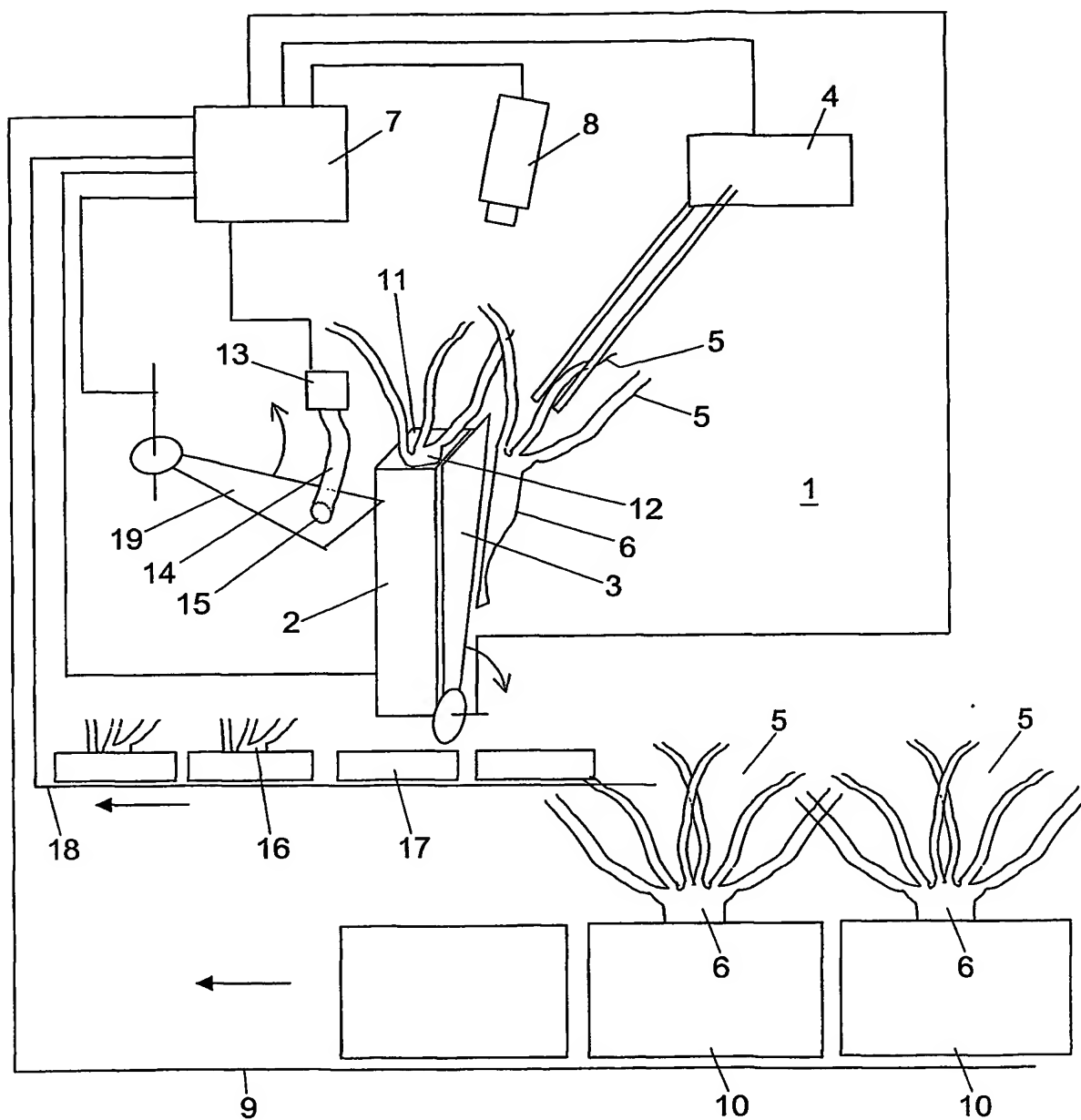


Fig. 1

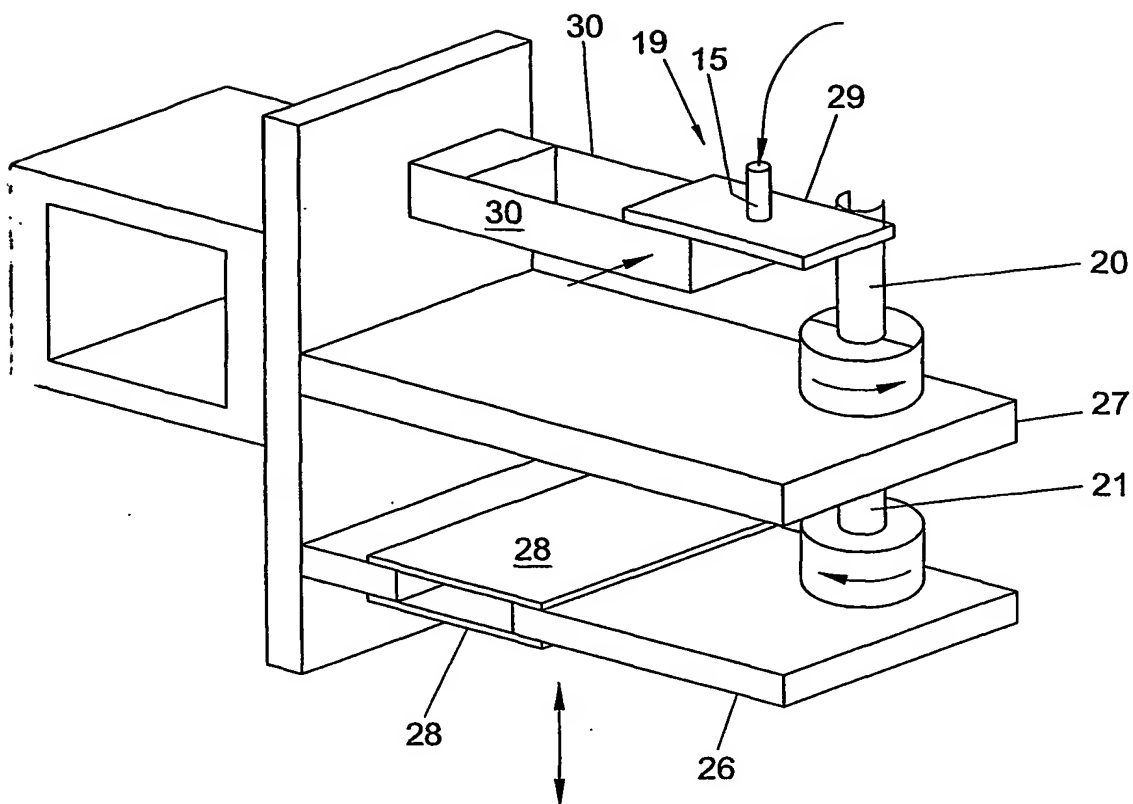


Fig. 2

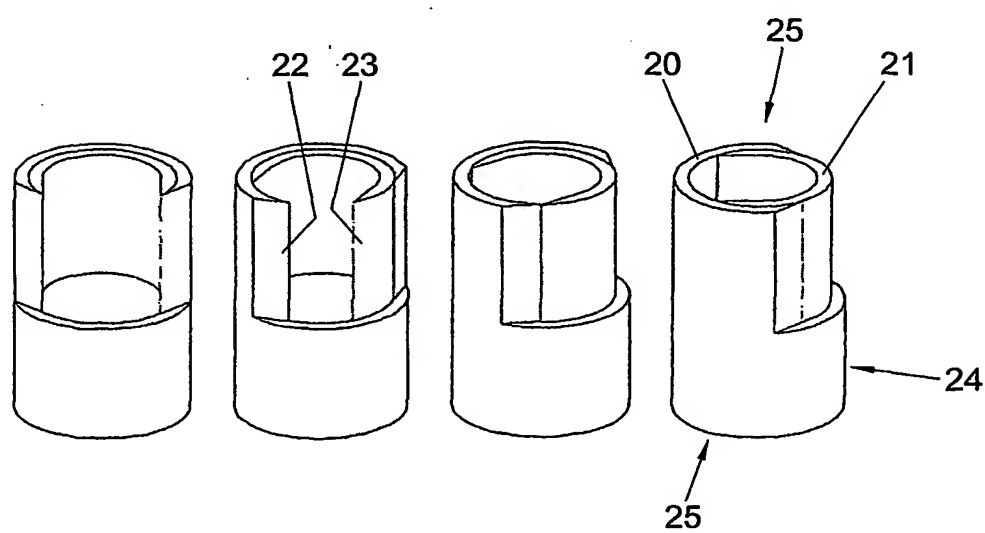


Fig. 3

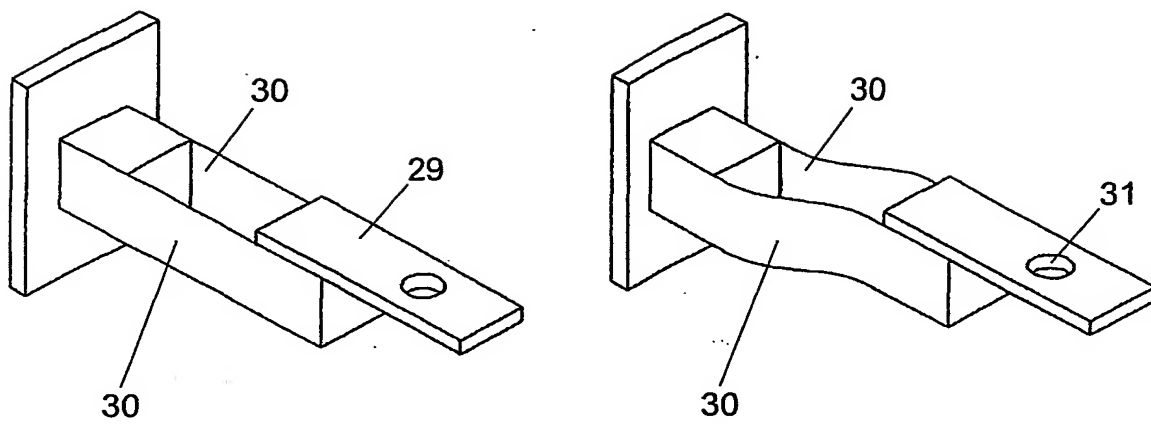


Fig. 4

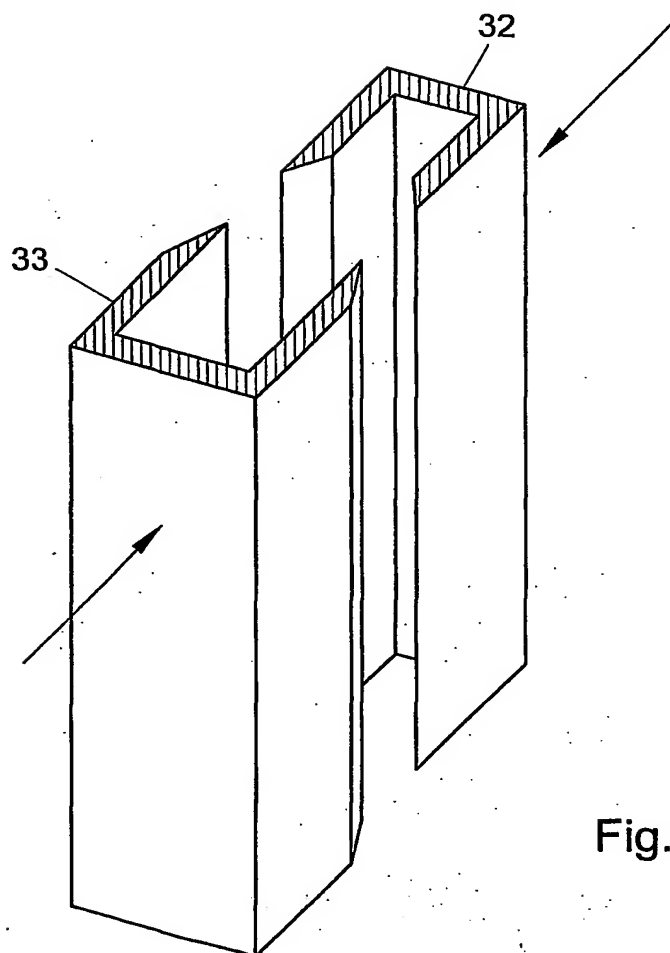


Fig. 5

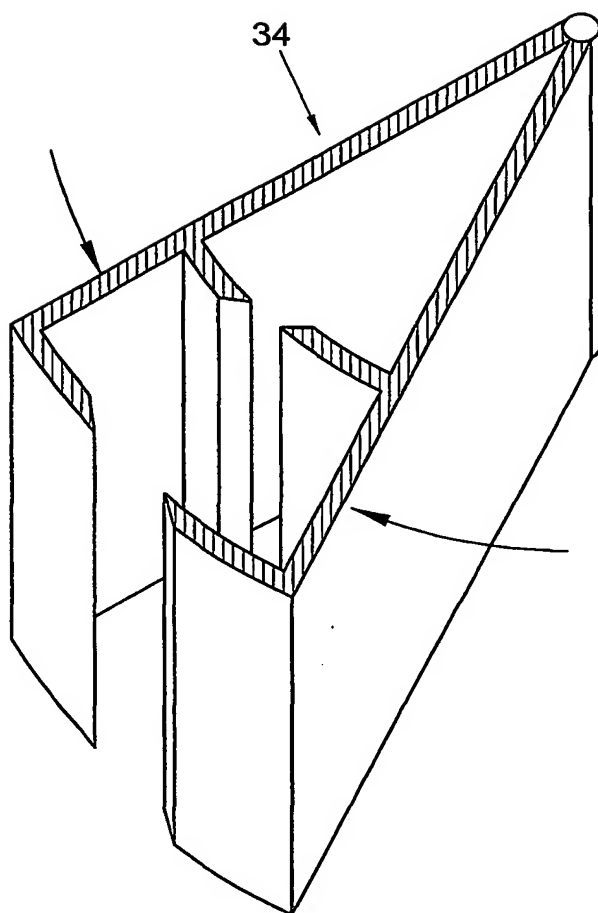


Fig. 6

INTERNATIONAL SEARCH REPORT

International Application No.

PCT/NE 03/00610

A. CLASSIFICATION OF SUBJECT MATTER
 IPC 7 A01G/00 A01H4/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
 IPC 7 A01G A01H

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 370 713 A (HANSELER KURT) 6 December 1994 (1994-12-06) column 4, line 1 - column 7, line 63; figures 1-11	1,6,17
A	WO 88/04520 A (TWYFORD PLANT LAB LTD) 30 June 1988 (1988-06-30) page 13, line 10 - page 17, line 22; figures 2-4	1,6,17
A	WO 91/18499 A (NAT RES DEV) 12 December 1991 (1991-12-12) cited in the application the whole document	1,6,17

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *G* document member of the same patent family

Date of the actual completion of the international search

9 January 2004

Date of mailing of the international search report

19/01/2004

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
 NL - 2280 HV Rijswijk
 Tel (+31-70) 340-2040, Tx. 31 651 epo nl,
 Fax (+31-70) 340-3016

Authorized officer

Merckx, A

INTERNATIONAL SEARCH REPORT

ation on patent family members

Internat Application No
PCT/NL 03/00610

Patent document cited in search report		Publication date		Patent family member(s)		Publication date
US 5370713	A	06-12-1994	AU	8529491 A		30-03-1992
			WO	9203913 A1		19-03-1992
			DE	69114685 D1		21-12-1995
			DE	69114685 T2		04-07-1996
			EP	0500886 A1		02-09-1992
WO 8804520	A	30-06-1988	AU	1080088 A		15-07-1988
			WO	8804520 A1		30-06-1988
WO 9118499	A	12-12-1991	AU	7953391 A		31-12-1991
			EP	0532647 A1		24-03-1993
			WO	9118499 A1		12-12-1991
			GB	2244905 A		18-12-1991